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PEUGEOT 208 PETROL & DIESEL (2012 TO 2019) 12 TO 69 REG

2012 TO 2019

PEUGEOT 207 PETROL AND DIESEL SERVICE AND REPAIR MANUAL

(06 ON)

Hatchback & Estate (SW). Also covers major mechanical features of CC (Coupe Cabriolet) and Van. Does NOT cover revised model range introduced August 2009. Petrol: 1.4 litre (1360cc & 1397cc) & 1.6 litre (1587cc & 1598cc). Does NOT cover 1.6 litre turbo petrol engines Turbo-Diesel: 1.4 litre (1398cc) & 1.6 litre (1560cc).

PEUGEOT 406 PETROL & DIESEL

(MAR 99 - 02) T TO 52

HANDBOOK OF DIESEL ENGINES

Springer Science & Business Media This machine is destined to completely revolutionize cylinder diesel engine up through large low speed t- engine engineering and replace everything that exists. stroke diesel engines. An appendix lists the most (From Rudolf Diesel's letter of October 2, 1892 to the important standards and regulations for diesel engines. publisher Julius Springer.) Further development of diesel engines as economiz- Although Diesel's stated goal has never been fully ing, clean, powerful and convenient drives for road and achievable of course, the diesel engine indeed revolu- nonroad use has proceeded quite dynamically in the tionized drive systems. This handbook documents the last twenty years in particular. In light of limited oil current state of diesel engine engineering and technol- reserves and the discussion of predicted climate ogy. The impetus to publish a Handbook of Diesel change, development work continues to concentrate Engines grew out of ruminations on Rudolf Diesel's on reducing fuel consumption and utilizing alternative transformation of his idea for a rational heat engine fuels while keeping exhaust as clean as possible as well into reality more than 100 years ago. Once the patent as further increasing diesel engine power density and was filed in 1892 and work on his engine commenced enhancing operating performance.

PEUGEOT 205 SERVICE AND REPAIR MANUAL

ELECTRIC AND HYBRID VEHICLES

TECHNOLOGIES, MODELING AND CONTROL - A MECHATRONIC APPROACH

John Wiley & Sons An advanced level introductory book covering fundamental aspects, design and dynamics of electric and hybrid electric vehicles There is significant demand for an understanding of the fundamentals, technologies, and design of electric and hybrid electric vehicles and their components from researchers, engineers, and graduate students. Although there is a good body of work in the literature, there is still a great need for electric and hybrid vehicle teaching materials. Electric and Hybrid Vehicles: Technologies, Modeling and Control - A Mechatronic Approach is based on the authors' current research in vehicle systems and will include chapters on vehicle propulsion systems, the fundamentals of vehicle dynamics, EV and HEV technologies, chassis systems, steering control systems, and state, parameter and force estimations. The book is highly illustrated, and examples will be given throughout the book based on real applications and challenges in the automotive industry. Designed to help a new generation of engineers needing to master the principles of and further advances in hybrid vehicle technology Includes examples of real applications and challenges in the automotive industry with problems and solutions Takes a mechatronics approach to the study of electric and hybrid electric vehicles, appealing to mechanical and electrical engineering interests Responds to the increase in demand of universities offering courses in newer electric vehicle technologies

WHITAKER'S BOOKS IN PRINT

ASSESSMENT OF FUEL ECONOMY TECHNOLOGIES FOR LIGHT-DUTY VEHICLES

National Academies Press Various combinations of commercially available technologies could greatly reduce fuel consumption in passenger cars, sport-utility vehicles, minivans, and other light-duty vehicles without compromising vehicle performance or safety. Assessment of Technologies for Improving Light Duty Vehicle Fuel Economy estimates the potential fuel savings and costs to consumers of available technology combinations for three types of engines: spark-ignition gasoline, compression-ignition diesel, and hybrid. According to its estimates, adopting the full combination of improved technologies in medium and large cars and pickup trucks with spark-ignition engines could reduce fuel consumption by 29 percent at an additional cost of \$2,200 to the consumer. Replacing spark-ignition engines with diesel engines and components would yield fuel savings of about 37 percent at an added cost of approximately \$5,900 per vehicle, and replacing spark-ignition engines with hybrid engines and components would reduce fuel consumption by 43 percent at an increase of \$6,000 per vehicle. The book focuses on fuel consumption-the amount of fuel consumed in a given driving distance-because energy savings are directly related to the amount of fuel used. In contrast, fuel economy measures how far a vehicle will travel with a gallon of fuel. Because fuel consumption data indicate money saved on fuel purchases and reductions in carbon dioxide emissions, the book finds that vehicle stickers should provide consumers with fuel consumption data in addition to fuel economy information.

THE PERFORMANCE ECONOMY

Springer This updated and revised edition outlines strategies and models for how to use technology and knowledge to improve performance, create jobs and increase income. It shows what skills will be required to produce, sell and manage performance over time, and how manual jobs can contribute to reduce the consumption of non-renewable resources.

AUTOCAR

CITROEN C3 OWNER'S WORKSHOP MANUAL

COST, EFFECTIVENESS, AND DEPLOYMENT OF FUEL ECONOMY TECHNOLOGIES FOR LIGHT-DUTY VEHICLES

National Academies Press The light-duty vehicle fleet is expected to undergo substantial technological changes over the next several decades. New powertrain designs, alternative fuels, advanced materials and significant changes to the vehicle body are being driven by increasingly stringent fuel economy and greenhouse gas emission standards. By the end of the next decade, cars and light-duty trucks will be more fuel efficient, weigh less, emit less air pollutants, have more safety features, and will be more expensive to purchase relative to current vehicles. Though the gasoline-powered spark ignition engine will continue to be the dominant powertrain configuration even through 2030, such vehicles will be equipped with advanced technologies, materials, electronics and controls, and aerodynamics. And by 2030, the deployment of alternative methods to propel and fuel vehicles and alternative modes of transportation, including autonomous vehicles, will be well underway. What are these new technologies - how will they work, and will some technologies be more effective than others? Written to inform The United States Department of Transportation's National Highway Traffic Safety Administration (NHTSA) and Environmental Protection Agency (EPA) Corporate Average Fuel Economy (CAFE) and greenhouse gas (GHG) emission standards, this new report from the National Research Council is a technical evaluation of costs, benefits, and implementation issues of fuel reduction technologies for next-generation light-duty vehicles. Cost, Effectiveness, and Deployment of Fuel Economy Technologies for Light-Duty Vehicles estimates the cost, potential efficiency improvements, and barriers to commercial deployment of technologies that might be employed from 2020 to 2030. This report describes these promising technologies and makes recommendations for their inclusion on the list of technologies applicable for the 2017-2025 CAFE standards.

ELECTRIC VEHICLE TECHNOLOGY EXPLAINED

John Wiley & Sons

ADVANCED AUTOMOTIVE FAULT DIAGNOSIS

Routledge Diagnostics, or fault finding, is a fundamental part of an automotive technician's work, and as automotive systems become increasingly complex there is a greater need for good diagnostic skills. Advanced Automotive Fault Diagnosis is the only book to treat automotive diagnostics as a science rather than a check-list procedure. Each chapter includes basic principles and examples of a vehicle system followed by the appropriate diagnostic techniques, complete with useful diagrams, flow charts, case studies and self-assessment questions. The book will help new students develop diagnostic skills and help experienced technicians improve even further. This new edition is fully updated to the latest technological developments. Two new chapters have been added - On-board diagnostics and Oscilloscope diagnostics - and the coverage has been matched to the latest curricula of motor vehicle qualifications, including: IMI and C&G Technical Certificates and NVQs; Level 4 diagnostic units; BTEC National and Higher National qualifications from Edexcel; International Motor Vehicle qualifications such as C&G 3905; and ASE certification in the USA.

MODERN ELECTRIC, HYBRID ELECTRIC, AND FUEL CELL VEHICLES

CRC Press "This book is an introduction to automotive technology, with specific reference to battery electric, hybrid electric, and fuel cell electric vehicles. It could serve electrical engineers who need to know more about automobiles or automotive engineers who need to know about electrical propulsion systems. For example, this reviewer, who is a specialist in electric machinery, could use this book to better understand the automobiles for which the reviewer is designing electric drive motors. An automotive engineer, on the other hand, might use it to better understand the nature of motors and electric storage systems for application in automobiles, trucks or motorcycles. The early chapters of the book are accessible to technically literate people who need to know something about cars. While the first chapter is historical in nature, the second chapter is a good introduction to automobiles, including dynamics of propulsion and braking. The third chapter discusses, in some detail, spark ignition and compression ignition (Diesel) engines. The fourth chapter discusses the nature of transmission systems." —James Kirtley, Massachusetts Institute of Technology, USA "The third edition covers extensive topics in modern electric, hybrid electric, and fuel cell vehicles, in which the profound knowledge, mathematical modeling, simulations, and control are clearly presented. Featured with design of various vehicle drivetrains, as well as a multi-objective optimization software, it is an estimable work to meet the needs of automotive industry." —Haiyan Henry Zhang, Purdue University, USA "The extensive combined experience of the authors have produced an extensive volume covering a broad range but detailed topics on the principles, design and architectures of Modern Electric, Hybrid Electric, and Fuel Cell Vehicles in a well-structured, clear and concise manner. The volume offers a complete overview of technologies, their selection, integration & control, as well as an interesting Technical Overview of the Toyota Prius. The technical chapters are complemented with example problems and user guides to assist the reader in practical calculations through the use of common scientific computing packages. It will be of interest mainly to research postgraduates working in this field as well as established academic researchers, industrial R&D engineers and allied professionals." —Christopher Donaghy-Spang, Durham University, United Kingdom The book deals with the fundamentals, theoretical bases, and design methodologies of conventional internal combustion engine (ICE) vehicles, electric vehicles (EVs), hybrid electric vehicles (HEVs), and fuel cell vehicles (FCVs). The design methodology is described in mathematical terms, step-by-step, and the topics are approached from the overall drive train system, not just individual components. Furthermore, in explaining the design methodology of each drive train, design examples are presented with simulation results. All the chapters have been updated, and two new chapters on Mild Hybrids and Optimal Sizing and Dimensioning and Control are also included • Chapters updated throughout the text. • New homework problems, solutions, and examples. • Includes two new chapters. • Features accompanying MATLABM software.

AUDI A3

OWNERS WORKSHOP MANUAL

Haynes Publishing Hatchback (3-door) and Sportback (5-door) models. Does NOT cover Quattro, S3 or Cabriolet models, semi-automatic transmission, or revised Audi A3 range introduced April 2008 Petrol: 1.6 litre (1595 & 1598cc) & 2.0 litre (1984cc), inc. turbo. Does NOT cover 1.4 litre, 1.8 litre or 3.2 litre petrol engines. Turbo-Diesel: 1.9 litre (1896cc) & 2.0 litre (1968cc).

ELECTRIC AND HYBRID CARS

A HISTORY, 2D ED.

McFarland This illustrated history chronicles electric and hybrid cars from the late 19th century to today's fuel cell and plug-in automobiles. It describes the politics, technology, marketing strategies, and environmental issues that have impacted electric and hybrid cars' research and development. The important marketing shift from a "woman's car" to "going green" is discussed. Milestone projects and technologies such as early batteries, hydrogen and bio-mass fuel cells, the upsurge of hybrid vehicles, and the various regulations and market forces that have shaped the industry are also covered.

PEUGEOT 307 SERVICE AND REPAIR MANUAL

Haynes Publishing This is one in a series of manuals for car or motorcycle owners. Each book provides information on routine maintenance and servicing, with tasks described and photographed in a step-by-step sequence so that even a novice can do the work.

AUTOMOBILE MECHANICAL AND ELECTRICAL SYSTEMS

Routledge The second edition of Automobile Mechanical and Electrical Systems concentrates on core technologies to provide the essential information required to understand how different vehicle systems work. It gives a complete overview of the components and workings of a vehicle from the engine through to the chassis and electronics. It also explains the necessary tools and equipment needed in effective car maintenance and repair, and relevant safety procedures are included throughout. Designed to make learning easier, this book contains: Photographs, flow charts and quick reference tables Detailed diagrams and clear descriptions that simplify the more complicated topics and aid revision Useful features throughout, including definitions, key facts and 'safety first' considerations. In full colour and with support materials from the author's website (www.automotive-technology.org), this is the guide no student enrolled on an automotive maintenance and repair course should be without.

MAJOR COMPANIES OF THE ARAB WORLD 1993/94

Springer Science & Business Media This book represents the seventeenth edition of the leading IMPORTANT reference work MAJOR COMPANIES OF THE ARAB WORLD. All company entries have been entered in MAJOR COMPANIES OF THE ARAB WORLD absolutely free of This volume has been completely updated compared to last charge, thus ensuring a totally objective approach to the year's edition. Many new companies have also been included information given. this year. Whilst the publishers have made every effort to ensure that the information in this book was correct at the time of press, no The publishers remain confident that MAJOR COMPANIES responsibility or liability can be accepted for any errors or OF THE ARAB WORLD contains more information on the omissions, or for the consequences thereof. major industrial and commercial companies than any other work. The information in the book was submitted mostly by the ABOUT GRAHAM & TROTMAN LTD companies themselves, completely free of charge. To all those Graham & Trotman Ltd, a member of the Kluwer Academic companies, which assisted us in our research operation, we Publishers Group, is a publishing organisation specialising in express grateful thanks. To all those individuals who gave us the research and publication of business and technical help as well, we are similarly very grateful. information for industry and commerce in many parts of the world.

DIESEL ENGINE MANAGEMENT

SYSTEMS AND COMPONENTS

Springer This reference book provides a comprehensive insight into today's diesel injection systems and electronic control. It focusses on minimizing emissions and exhaust-gas treatment. Innovations by Bosch in the field of diesel-injection technology have made a significant contribution to the diesel boom. Calls for lower fuel consumption, reduced exhaust-gas emissions and quiet engines are making greater demands on the engine and fuel-injection systems.

BRABY'S CENTRAL AND EAST AFRICAN DIRECTORY

RENAULT CLIO SERVICE AND REPAIR MANUAL

Haynes Publishing Hatchback (plus most features of Van), inc. special/limited editions. Does NOT cover revised Clio range introduced June 2001. Petrol: 1.2 litre (1149cc), 1.4 litre (1390cc) & 1.6 litre (1598cc). Does NOT cover 1.2 litre 16-valve, 2.0 litre 16-valve or 3.0 litre V6 petrol engines. Diesel: 1.9 litre (1870cc) normally-aspirated. Does NOT cover 1.9 litre turbo-Diesel.

AUTOMOTIVE MECHATRONICS: OPERATIONAL AND PRACTICAL ISSUES

VOLUME I

Springer Science & Business Media This book presents operational and practical issues of automotive mechatronics with special emphasis on the heterogeneous automotive vehicle systems approach, and is intended as a graduate text as well as a reference for scientists and engineers involved in the design of automotive mechatronic control systems. As the complexity of automotive vehicles increases, so does the dearth of high competence, multi-disciplined automotive scientists and engineers. This book provides a discussion into the type of mechatronic control systems found in modern vehicles and the skills required by automotive scientists and engineers working in this environment. Divided into two volumes and five parts, Automotive Mechatronics aims at improving automotive mechatronics education and emphasises the training of students' experimental hands-on abilities, stimulating and promoting experience among high education institutes and produce more automotive mechatronics and automation engineers. The main subject that are treated are: VOLUME I: RBW or XBW unibody or chassis-motion mechatronic control hypersystems; DBW AWD propulsion mechatronic control systems; BBW AWD dispulsion mechatronic control systems; VOLUME II: SBW AWS diversion mechatronic control systems; ABW AWA suspension mechatronic control systems. This volume was developed for undergraduate and postgraduate students as well as for professionals involved in all disciplines related to the design or research and development of automotive vehicle dynamics, powertrains, brakes, steering, and shock absorbers (dampers). Basic knowledge of college mathematics, college physics, and knowledge of the functionality of automotive vehicle basic propulsion, dispulsion, conversion and suspension systems is required.

FUELS AND FUEL-ADDITIVES

John Wiley & Sons Examines all stages of fuel production, from feedstocks to finished products Exploring chemical structures and properties, this book sheds new light on the current science and technology of producing energy-efficient and environmentally friendly fuels. Moreover, it explains the role of fuel-additives in the production cycle. This expertly written and organized guide to fuels and fuel-additives also presents requirements, rules and regulations, including US and EU standards governing automotive emissions, fuel quality and specifications, alternate fuels, biofuels, antioxidants, deposit control detergents/dispersants, stabilizers, corrosion inhibitors, and polymeric fuel-additives. Fuels and Fuel-Additives covers all stages and facets of the production of engine fuels as well as heating and fuel oils. The book begins with a quick portrait of the future of fuels and fuel production. Then, it sets forth the regulations controlling exhaust gas emissions and fuel quality from around the world. Next, the book covers: Processing of engine fuels derived from crude oil, including the production of blending components Production of alternative fuels Fuel-additives for automotive engines Blending of fuels Key properties of motor fuels and their effects on engines and the environment Aviation fuels The final chapter of the book deals with fuel oils and marine fuels. Each chapter is extensively referenced, providing a gateway to the primary and secondary literature in the field. At the end of the book, a convenient glossary defines all the key terms used in the book. Examining the full production cycle from feedstocks to final products, Fuels and Fuel-Additives is recommended for students, engineers, and scientists working in fuels and energy production.

TUNNEL FIRE DYNAMICS

Springer This book covers a wide range of issues in fire safety engineering in tunnels, describes the phenomena related to tunnel fire dynamics, presents state-of-the-art research, and gives detailed solutions to these major issues. Examples for calculations are provided. The aim is to significantly improve the understanding of fire safety engineering in tunnels. Chapters on fuel and ventilation control, combustion products, gas temperatures, heat fluxes, smoke stratification, visibility, tenability, design fire curves, heat release, fire suppression and detection, CFD modeling, and scaling techniques all equip readers to create their own fire safety plans for tunnels. This book should be purchased by any engineer or public official with responsibility for tunnels. It would also be of interest to many fire protection engineers as an application of evolving technical principles of fire safety.

BARRIER TECHNOLOGIES FOR ENVIRONMENTAL MANAGEMENT

SUMMARY OF A WORKSHOP

National Academies Press To control the migration of radioactive and hazardous wastes currently contained underground, barriers made of natural materials and man-made substances are constructed atop, and possibly around, the contaminated area. Barrier Technologies for Environmental Management provides a brief summary of the key issues that arose during the Workshop on Barriers for Long-Term Isolation. Recurring themes from the session include the importance of quality control during installation, followed by periodic inspection, maintenance, and monitoring, and documentation of installation and performance data. The book includes papers by the workshop presenters.

NEW FRONTIERS OF THE AUTOMOBILE INDUSTRY

EXPLORING GEOGRAPHIES, TECHNOLOGY, AND INSTITUTIONAL CHALLENGES

Springer Nature Analysing developments in digital technologies and institutional changes, this book provides an overview of the current frenetic state of transformation within the global automobile industry. An ongoing transition brought about by the relocation of marketing, design and production centres to emerging economies, and experimentation with new mobility systems such as electrical, autonomous vehicles, this process poses the question as to how original equipment manufacturers (OEMs) and newcomers can remain competitive and ensure sustainability. With contributions from specialists in the automobile sector, this collection examines the shifts in power and geographical location occurring in the industry, and outlines the key role that public policy has in generating innovation in entrepreneurial states. Offering useful insights into the challenges facing emerging economies in their attempts to grow within the automobile industry, this book will provide valuable reading for those researching internationalization and emerging markets, business strategy and more specifically, the automotive industry.

AUTOMOTIVE EMBEDDED SYSTEMS HANDBOOK

CRC Press A Clear Outline of Current Methods for Designing and Implementing Automotive Systems Highlighting requirements, technologies, and business models, the Automotive Embedded Systems Handbook provides a comprehensive overview of existing and future automotive electronic systems. It presents state-of-the-art methodological and technical solutions in the areas of in-vehicle architectures, multipartner development processes, software engineering methods, embedded communications, and safety and dependability assessment. Divided into four parts, the book begins with an introduction to the design constraints of automotive-embedded systems. It also examines AUTOSAR as the emerging de facto standard and looks at how key technologies, such as sensors and wireless networks, will facilitate the conception of partially and fully autonomous vehicles. The next section focuses on networks and protocols, including CAN, LIN, FlexRay, and TTCAN. The third part explores the design processes of electronic embedded systems, along with new design methodologies, such as the virtual platform. The final section presents validation and verification techniques relating to safety issues. Providing domain-specific solutions to various technical challenges, this handbook serves as a reliable, complete, and well-documented source of information on automotive embedded systems.

CITROEN RELAY PEUGEOT BOXER 1.9 AND 2.5 LITRE DIESEL WORKSHOP MANUAL 1994-2001

This 'Owners Edition' workshop manual covers the Citroen Relay and the Peugeot Boxer diesel powered with two 1.9 litre engines, a naturally aspirating diesel engine and a turbodiesel engine, known as the XUD engines. Two 2.5 Litre engines were also fitted to both makes, without or with turbocharger, known as DJ5 engines.

AN INTRODUCTION TO ENGINE TESTING AND DEVELOPMENT

Society of Automotive Engineers Presents the basic principles required for the testing and development of internal combustion engine powertrain systems, providing the new automotive engineer with the basic tools required to effectively carry out meaningful tests.

SUSTAINABLE ENERGY--WITHOUT THE HOT AIR

Uit Cambridge Limited Provides an overview of the sustainable energy crisis that is threatening the world's natural resources, explaining how energy consumption is estimated and how those numbers have been skewed by various factors and discussing alternate forms of energy that can and should be used.

CITROEN C5

Haynes Publishing Hatchback & Estate, inc. special/limited editions. Does NOT cover models with 3.0 litre V6 petrol engine or 2.2 litre diesel engine. Does NOT cover revised range introduced April 2008. Petrol: 1.8 litre (1749cc) & 2.0 litre (1997cc). Turbo-Diesel: 1.6 litre (1560cc) & 2.0 litre (1997cc).

BRABY'S COMMERCIAL DIRECTORY OF SOUTHERN AFRICA

MARINE DIESEL ENGINES

MAINTENANCE, TROUBLESHOOTING AND REPAIR

Adlard Coles Nigel Calder, a diesel mechanic for more than 25 years, is also a boatbuilder, cabinetmaker, and machinist. He and his wife built their own cruising sailboat, Nada, a project they completed in 1984. Calder is author of numerous articles for Yachting Monthly and many other magazines worldwide, as well as the bestselling Boatowner's Practical and Technical Cruising Manual and Boatowner's Mechanical and Electrical Manual, both published by Adlard Coles Nautical. Here, in this goldmine of a book, is everything the reader needs to keep their diesel engine running cleanly and efficiently. It explains how diesel engines work, defines new terms, and lifts the veil of mystery that surrounds such engines. Clear and logical, this extensively illustrated guide will enable the reader to be their own diesel mechanic. As Nigel Calder says: 'there is no reason for a boatowner not to have a troublefree relationship with a diesel engine. All one needs is to set the engine up correctly in the first place, to pay attention to routine maintenance, to have the knowledge to spot early warning signs of impending trouble, and to have the ability to correct small ones before they become large ones.'

CITROEN BERLINGO & PEUGEOT PARTNER

Haynes Service and Repair Manuals This is one in a series of manuals for car or motorcycle owners. Each book provides information on routine maintenance and servicing, with tasks described and photographed in a step-by-step sequence so that even a novice can do the work.

LAND ROVER SERIES II, IIA AND III

PETROL AND DIESEL (58-85) UP TO C

Haynes Manuals A service and repair manual for the Land Rover series II, IIA & III.

PROSPECTS FOR HYDROGEN AND FUEL CELLS

OECD Energy security, economic prosperity and environmental protection are challenges for all countries. They are particularly pressing in the transportation sector which still relies almost exclusively on oil. The use of hydrogen as an energy carrier and fuel cells as motive devices in transportation and energy distribution systems are possible solutions. This book provides an analysis of policy responses and hurdles and business opportunities. Information regarding the latest R&D, policy initiatives and private sector plans are assessed from the perspective of the rapidly changing global energy system in the next half century.

HILLIER'S FUNDAMENTALS OF MOTOR VEHICLE TECHNOLOGY

POWERTRAIN ELECTRONICS

Completely revised and updated, Hillier's famous text is now available as three separate volumes. Book 2 concentrates on Powertrain management systems: Engine management (petrol and diesel) and transmission management (manual and automatic). All the associated fundamental information on sensors actuators and electronic control systems is included, as well as more advanced material. The information builds up from basic control systems to those linked by multiplexing.

EUROPEAN COMMUNITY LAW

AN INTRODUCTION

Butterworth-Heinemann La 4e de couverture indique : "European community law - an introduction provides an overview of community law, covering the origins of the community and the institutions as well as the substantive law. It is the first publication to take into account the Scottish dimension of the subject and will be of interest not only to students but to practitioners wishing to expand their European practices."